

Grades for CoroDrill Delta-C

	ISO	ANSI		
P	01	C8		▲
	10	C7		
	20			
	30	C6		
	40	C5		
	50			▼
M	10	–		▲
	20	–		
	30	–		
	40	–		▼
N	01	C4		▲
	10	C3		
	20	C2		
	30	C1		▼
S	10	–		▲
	20	–		
	30	–		
	40	–		▼

P Steel, cast steel, long chipping malleable iron.

M Austenitic/ferritic/martensitic stainless steel

N Non ferrous metals, plastics, wood

S Heat resistant alloys Titanium alloys

H10F (HW) – (N10-N30)

Uncoated fine grade carbide grade with good edge strength. Suitable for drilling in most materials at low speed and feed.

GC1220 (HC) – (N10-N30)

Fine grained cemented carbide substrate with excellent combination of both hardness and toughness. PVD coated with 3-5 microns of nano multilayers of TiAlN coating giving very good edge line security. First choice grade for mixed production in all types of materials.